IX

# Publication [IX]

P.Pinho, T.Rosvall, E.Tetri, M.Eloholma and L. Halonen, "Lightemitting diodes in plant growth: Comparative growth test in greenhouse and evaluation of photosynthetic radiation," Helsinki University of T echnology, Department of Electronics—Lighting Unit, Espoo, Tech. Rep. 48, 2008.

©2008HelsinkiUniversityofTechnology

Reprinted with permission.

Department of Electronics, Lighting Unit Espoo 2008

# LIGHT EMITTING DIODES IN PLANT GROWTH: COMPARATIVE GROWTH TEST IN GREENHOUSE AND EVALUATION OF PHOTOSYNTHETIC RADIATION

PauloPinhoTuijaRosvallEinoTetri

LiisaHalonen





HELSINKI UNIVERSITY OF TECHNOLOGY Department of Electronics Lighting Unit

Department of Electronics, Lighting Unit Espoo 2008

# LIGHT EMITTING DIODES IN PLANT GROWTH: COMPARATIVE GROWTH TEST IN GREENHOUSE AND EVALUATION OF PHOTOSYNTHETIC RADIATION

PauloPinhoTuijaRosvallEinoTetri

MarjukkaEloholmaLiisaHalonen

Helsinki University of Technology Faculty of Electronics, Communication and Automation Department of Electronics, Lighting Unit Helsinki University of Technology
Faculty of Electronics, Communications and Automation
Department of Electronics
Lighting Unit
P.O. Box 3300
FIN-02015 TKK
Tel. +358 9 4514971

Fax +358 9 4514982 E-mail: <u>lightlab@hut.fi</u>

ISBN 978-951-22-9319-3 ISBN 978-951-22-9320-9 (pdf) ISSN 1797-4178 ISSN 1797-4186 (pdf)

Espoo, Finland 2008

S

# Abstract

The first part of this work reports a growth testr LED-valaistusjärjestelmällä'. This research project was carried out between the year of 2005 and 2006. The main objective of the project was to eval photosynthetic light sources to supplement the natu research project was financed by the Finnish Fundin (Tekes), Elektro-Valo Oy, Oy Osram Ab, Helsinki Uni Agrifood Research Finland (MTT). The objective of t spectral composition of the light provided by LEDspeak wavelength emissions of 630 nm and 460 nm were under high-pressure sodium (HPS) lamps benefited fr daylight, the plants grown under LEDs were sturdier spindly. The higher dry weight content and the dark lettuce plants, when compared with control-plants, chlorophylls. Moreover, these observations might ha by the plant resulting in higher photosynthetic act obtained for each light treatment cannot be directl and daylight exposure verified, the growth test has supplementallighttodaylight.

The second part of this work is dedicated to the ev radiationofartificiallightsources. Aproposalf and partial characterization of the radiation used denominated phyllophotometric systemis developed i and is based on the average photosynthetic quantum costs of photosynthetic radiation provided by highcomposedbyredandblueLEDsispresentedusingth oftheaspectsdelayingtheuptakeofLEDtechnolog Althoughthequantificationofradiationmaybestr hastobeaddressedcarefully. Therefore the phyllo practicallytestedinfutureresearchwork.

ealizedduringtheresearchproject 'Kasvienvalotu uate light-emitting diodes (LEDs) as raldaylight in real greenhouse environment. The g Agency for Technology and Innovation versity of Technology (TKK) and the he growth test was to evaluate the effects of onthedevelopment of lettuce plants. LEDs with used. Although the control-plants grown om the higher total daily light integral due to , whilst the control-plants were delicate and greener color of the leaves of the LED-grown may be an indication of higher concentration of veshownalsohigherlightutilizationefficiency ivity and nutritional value. Although the results y compared due to the differences in temperature shown the viability of usage of LEDs as

aluation and quantification of the photosynthetic oranewsystematizationofmetricsforquantificat ion by plants in photosynthesis is presented. The nanalogous manner as the photometric system response curve of plants. A comparison of the pressure sodium (HPS) and LED luminaire eproposedmetrics. The results showed that one yinhorticulturallightingisthehighcapitalcos t. aightforward, its characterization and qualificatio photometric system will be further developed and

# **TableofContents**

Ab	stract	3
1	Ove	rview5
2	Gree	enhousegrowthtest
	2.1	Introduction
	2.2	TheLEDluminaires
		2.2.1 Opticalandthermaldimensioning
		2.2.2 Opticalandthermalperformance
	2.3	High-pressuresodiumlamps
	2.4	Experimentset-up
	2.5	Material and methods
	2.6	Results
	2.7	Discussionand conclusions
3	Eval	uationofthephotosyntheticradiation27
	3.1	Introduction
	3.2	Background
	3.3	Thephyllophotometricsystem
	3.4	Results
	3.5	Discussionand conclusions
4	Disc	ussionandconclusions
5	Refe	rences

#### 1 Overview

The light emitting diode (LED) has become an import including horticultural lighting. Despite its early workdidnotreallystartuntilthelate1960s(Sch been systematically evaluated as a radiation source (Massa2005). Todaytheyarea promising lightsour light sources in the lighting field. Their higheff optical radiant power, robustness, long life expect properties are just few of the most attractive char needtoreducecarbondioxide(CO Inyear-roundcropproductioningreenhouses, thee reachapproximately 30% share in some cultivars (Os expected to contribute to the reduction of globaleCO<sub>2</sub> emission between 261 to 348 million of tons over t 2001).

Thelatesttechnological developments of LEDs have lightsources with highemission of light such as i lightingthepossibilitiesofusagearelarge, chal in the field of plants' photobiology. It is known t composition of the light, its quantity or periodici plants. LEDs do offer the possibility of efficient l the periodicity of the light provided to plants. Th industry from which consumers are expected to benef northernlatitudestheweatherisharshanddayligh sources with improved electrical and photosynthetic cropproductioningreenhouseenvironment. Theuse lowavailabilityofnaturallightordaylightisa ofvegetableandornamentalcropsingreenhousesdu there is still space to improve the production effi improve the quality of the crops. The utilization o growthcanoffernewandimportantpossibilities to based lighting solutions may offer this versatility several aspects hindering the use of solid-state li

ant device in many areas and applications discovery in 1897 (Round 1907), the development ubert2003). During the last two decades LEDs have for plant growth applications, especially in space cewithlargepotentialtobecomeoneofthemain iciency potential in converting electrical power in to ancy, small size and directional light emission acteristics. The increase of electricity prices and the 2)emissionsareadditionalreasonstomakeefficien tuseofenergy. lectricitycostcontributiontooverheadcostsmay terman 2001). The use of solid-state lighting is nergyconsumption by 11% by 2020 and decrease he same period of time (Tsao 2004; OIDA

> allowedtheirusealsoinapplicationsrequiring nhorticulturallighting. In the field of horticult ural lenginginsomecasestheactualscientificknowled hat even the most subtle change of the spectral ty may trigger important physiological responses in ycontroland adjust the spectrum, the quantity and ese possibilities give new perspectives to the food it from. During winter in countries located at tavailabilityislow. Therefore, supplementarylig characteristics are beneficial for the year-round ofartificiallighttosubstituteorcompensatethe commonpracticeinnortherncountriesforproductio ringthewinterseasons(Dorais 2002). However, ciency, reduce costs and perhaps still be able to f more versatile, efficient light sources for plant achievethesegoals. Solid-statelighting or LEDand efficiency required. However, there have been

ghting in practice. Perhaps the most important one

ge

ht

n

has been the relatively high price of LEDs in compa relevant aspects are related to the unconventional LEDs that require the definition and standardizatio measurement procedures. For horticultural lighting, to the lack of a widely accepted measurement system (Salisbury 1991, Thimijanet al. 1983, Schurer 1997 2006b). Different metrics are frequently and indisc growth. Radiometric, quantum, phytometric and photo photosynthetic radiation for plants. A future unive should provide a systematic basis for units and nom specificness of plant responses to the quantitative clarity and coherence with existing measurement sys expected to improve the accuracy of quantification allowbetterandmoreappropriatedimensioningand The uniformization of units use allow easier and mo different lighting conditions for plant growth. Fin acceptance and use of a universal photosynthetic ra outdatedandnotadvisableuseofconversionfactor S.

rison to conventional light sources. Other electrical, optical and thermal characteristics of n of several aspects such as lifetime and thesituationmaybeevenmorecomplicateddue for radiation used by plants in photosynthesis ,Holmes 1985,da Costa & Cuello 2004, 2006a, riminately used to quantify radiation for plant metric units are used to quantify and express rsally accepted and coherent measurement system enclature. The new system should consider the f and qualitative parameters of radiation for sake o tems. The establishment of such a system is and evaluation of photosynthetic radiation and optimizationofthelightingsystems. rereliable comparison of performance between ally, the standardization, generalization, unanimou diation metrics will avoid the unpractical,

# 2 Greenhousegrowthtest

## 2.1 Introduction

The main goal of the growth test was the investigat ion of the effects spectrally tailored LED lighting on plant growthing reenhouse environment. LED lumi naries were designed and built to be used as supplementary light sources of day light during the growth test.

The growth test was conducted at MTT's (Maa- ja eli ntarviketalouden tutkimuskeskus / Agrifood Research Finland) greenhouse facilities in southern Finland between February 9 th and March 22 nd in 2006. The experiment site is located at (60 23'N/22°33E) in the Piikkiöregion.

The growth test was intended to be carried out duri lowest and when the utilization of supplementallig (Dorais 2002; Heuvelink et al. 2006). The experimen acrylic greenhouse type with a glassroof. The grow with automatic control of the environmental conditic concentration and artificial light photoperiod.

ng winter when the daylight availability is the hting is economically viable in northern latitudes ts were conducted in one room of a twin-wall throomused for both experiments was equipped ons in terms of humidity, temperature and CO

During this growth test, lettuce (*Lactuca sativa* var. crispa L., 'Frillice') plants were grown in p eat substrate with aphotoperiod of 20 hours light and 4 hours dark with an average room temperature of 18°C/15°C (day/night). The average humidity level a nd CO 2 concentration were, on average, 60% and 700 ppm, respectively. Therefore dambient par ameters of the room were maintained throughout the experiment duration.

## 2.2 TheLEDluminaires

TheLEDluminairesused in the growth test were composed by a combination of red-orange and blue LEDs. The red-orange component was provided by AlIn GaPLEDs (DRAGON tape TM, OS-DT6-A1, Osram Opto Semiconductors GmbH, Germany) with peak wavelengthemission at 630 nm. The blue component was delivered by InGaN LEDs (DRAGON tape TM, OS-DT6-B1, Osram Opto Semiconductors GmbH, Germany) with peak wavelengthemission at 460 nm. All LEDs used were lamber tianemitters. (Osram 2004a)

# 2.2.1 Optical and thermal dimensioning

The spectral composition of the light provided by t by approximately 15% of blue light and 85% of redl he LED luminaires was intended to be composed ight. In order to determine the number of red and

blue LEDs required per luminaire, the photon intens were determined. The determination of the photon in and the real operation conditions in the green house

Commonly the manufacturers of LEDs do not provide in photon quantities. Therefore in order to determine the oradditional measurements have to be performed. The measurement of the radiant intensity  $I_e$  [W sr  $^{-1}$ ]. The derived from the manufacturer's datasheet. However the operating driving current of the LEDs have to be easily as  $I_e$  [W sr  $^{-1}$ ].

ity  $I_p$  [mols  $^{-1}$  sr  $^{-1}$ ] of one red and one blue LED tensity took into account the driving conditions

do not provide i n their technical datasheets radiometric or letermine the photon related quantities, usually conversions rformed. The photon intensity was determined based on the  $I_e$  [W sr<sup>-1</sup>]. The radiant intensity can be either measured or lett. However in both methods the junction temperature and leave to be etaken into account.

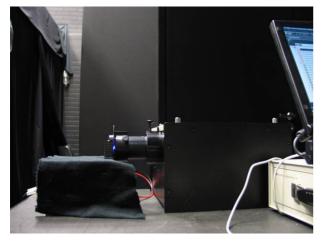
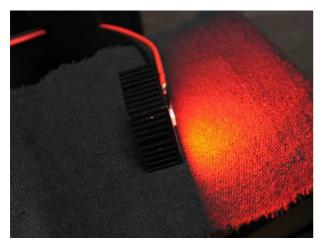
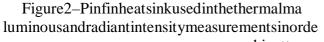
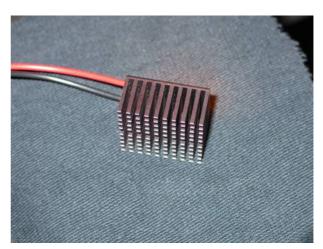




Figure 1-Measurement set-upus ed to determine the radiant intensity of the LED sunder known operational conditions using a monochromator-based spectroradio meter (754-C, Optronics Laboratories Inc., USA).







thermalma nagementofDRAGONtapeLEDsduringthe ementsinorde rtomaintainthecasetemperaturebelow40 °Cat ambienttemperatureof25 °C.

The measurement set-up for the radiant intensity is shown in Figure 1. The LEDs were placed on a al resistance value of 15 K/W as shown in pin fin heatsink from Aavid Thermalloy with a therm Figure 2. This was necessary to maintain the maximu mcasetemperature ( $T_c$ ) below 40 °C, at ambient temperature of 25 °C. According to the recommendation of the LED's man ufacturerthe40 °Cofcase temperature would maintain the life expectancy of t he LEDs above 50000 hours under normal conditions(Osram2004b). The cooling surface and t heambient temperature were equal for both red and blue LEDs. However the thermal resistance betwe en junction to soldering point and the power dissipation of blue and red LEDs were different. Th isimpliedthatthecasetemperaturewas31 °Cand 36°CforredandblueLED, respectively. Underthesec onditionstheradiantintensity ( $I_e$ ) for red and blueLEDswasmeasuredandconvertedtophotoninte nsity( $I_p$ )usingthefollowingexpression,

$$I_{p} = \frac{\lambda_{peak}}{N_{A} \times h \times c} \times I_{e} \tag{1}$$

where  $N_A$  is the Avogadro's number (6,022  $\times 10^{-23}$  mol<sup>-1</sup>), h is the Planck's constant (6,626  $\times 10^{-34}$  J s), c the speed of light in a vacuum (2,998  $\times 10^{-8}$  ms<sup>-1</sup>) and  $\lambda_{peak}$  is the peak wavelength of the LED in meters. The measured values of the luminous and radius in tintensities are presented in Table 1 together with converted photon intensity values of the red and blue LEDs.

Table 1-Measured values of the luminous (I v) and radiant intensities (Ie) with the converted p hoton intensity (Ip) values of the red-orange and blue DR AGON tape LEDs operating at case temperatures below 40 °C with ambient temperature of 25 °C.

LED	$I_{\nu}$ [mcd]	<b>I</b> e [mWsr ⁻¹]	<i>I<sub>p</sub></i> [mols <sup>-1</sup> sr <sup>-1</sup> ]
Red	3647	14,6	7,68×10 <sup>-8</sup>
Blue	2098	33,7	12,9×10 <sup>-8</sup>

Thepn-junctiontemperature( $T_J$ )oftheLEDsoperatingatcasetemperaturearound 40°C,dependson drivingconditions,namelyontheoperatingforward currentoftheLEDsandonthermalmanagement of the luminaire. The junction temperature can be r elated to the case temperature through the simplified thermal model of the DRAGONtape LEDs sho wn in Figure 3. Thus, the operation temperatureofthepn-junctioncanbedeterminedus ingthefollowingequation,

$$T_J = T_S + P_D \times R_{th,JS} \tag{2}$$

where  $T_s$  is the temperature at the soldering point of the L ED,  $R_{thJS}$  is the thermal resistance from junction to the soldering point  $R_{thJS}$  and  $P_D$  is the power dissipation of the LED. It was assume dthat the case temperature was approximately the same as temperature at the soldering point (i.e.  $R_{thJS} \cong R_{thJC}$ ).

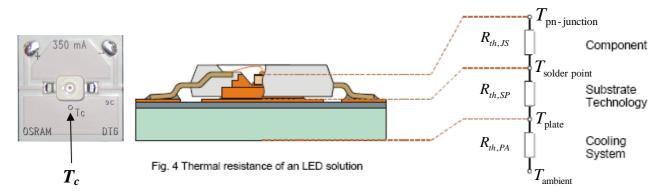


Figure 3-Physical structure of the DRAGON tape LED sand equivalent simplified thermal circuit.

The power dissipation of the LEDs is determined bas edonoperation driving conditions. Considering that the power supplies provide constant and stabil ized direct current ( $I_F$ ) at 350mA, the equivalent forward voltage ( $V_F$ ) was determined using the I-V characteristic curve of the LED given in the datasheets. With the obtained values of the forward voltage the power dissipation of the device can be obtained through the following equation,

$$P_D = V_F \times I_F \tag{3}$$

Byknowingthephotonintensities of the red-orange and blue LEDs the red to blue photon (R/B) ratio can be determined. Known the percentage of blue photon intensity per red-orange LED  $I_{p\_red}$ , and the photon intensity per blue LED  $I_{p\_blue}$ , the ratio between the number of red-orange and blue LEDs ( $N_{(R/B)}$ ) per luminaire can be determined using the following equation,

$$N_{(R/B)} = \frac{(1 - R_{blue}) \times I_{p\_blue}}{R_{blue} \times I_{p\_red}}$$
(4)

 $N_{(R/B)}$  ratio obtained was 9,5. However, the dimensioning For 15% of blue light emission the ofthe LEDclusteroftheluminairestookintoconsiderati on the uniform distribution of blue and red LEDsto the value calculated. The final solution for the while maintaining their ratio as close as possible LEDclustercompositionincluded78redand8blue LEDs. The obtained ratio in this case would be 9,75,whichwouldslightlyreducethepercentageof thebluephotonfluxbelow15%. The LEDs were fixed on one side of a 2-mm thickness aluminum base plate with dimension of approximately37cmby22cmasshowninFigure4. WiththisLEDclusterareatheelectricalpower inaire was 884 W/m<sup>2</sup> and 814 LEDs/m<sup>2</sup>, density and installed LED component density per lum er density installed in each luminaire the respectively. In spite of the higher electrical pow implementationofpassivecoolingsolutionforthe thermalmanagementwasstillviable.

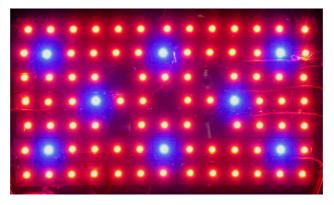


Figure4–DistributionofredandblueLEDsonthe luminaire's aluminum baseplate.

The thermal management was realized considering the guidelines for determination of the life expectancy of the LED modules given by the manufact urer. There is recommended that to maintain the life expectancy of the LED sabove 50000 hours the case temperature  $T_c$  should not be higher than  $40^{\circ}$ C under normal operation conditions (Osram 2004b). Under normal operation conditions the maximum ambient temperature ( $T_a$ ) expected in the growth room of the greenhouse was not higher than  $25^{\circ}$ C. The thermal design of the luminaire was conducted don's identifications. Based on the thermal model circuit shown in Figure 3, the thermal resistance of the luminaire's heat sink ( $R_{th,SA}$ ) was determined using the following equations,

$$R_{th,SA} = R_{th,SP} + R_{th,in} + R_{th,PA}$$
 (5)

$$R_{th,SA} = \frac{T_s - T_a}{P_D} \tag{6}$$

The thermal resistance between the solder point and the ambient  $R_{th,SA}$  required to maintain the  $T_s$  pointbelow 40 °Cataambient temperature  $T_a$  of 25 °Cis,

$$R_{th,SA} = \frac{40 - 25}{72} = 0.2083^{\circ} C/W \tag{7}$$

The substrate's thermal resistance ( $R_{th,SP}$ ) includes the thermal resistance due to the PSA of the DRAGONtape modules substrate ( $R_{th,sub}$ ) and the thermal resistance due to the thermal pa ste interface(R<sub>th,in</sub>)betweenthealuminiumplateandthecoolingsyste morheatsinksurface(  $R_{th,in}$ ). For  $R_{th,sub}$  and  $R_{th,in}$  are not represented in Figure 3. Usually these typ sake of clarity and simplicity eof resistances dependent on the thermal conductivity o f the interface material and how well the mechanical fasting during the assembling phase of t heluminaire was done. The larger the surface of the luminaire, higher will be its influence on the final thermal performance of the luminaire. The followingequationwasusedtocalculatedthevalue of  $R_{th,sub}$  and  $R_{th,in}$  where listhethickness, kthe thermalconductivityand Athetotalareaofthematerial.

$$R_{th} = \frac{l}{k \times A} \tag{8}$$

The 3M-Scoth 467MPPS Ausedon DRAGON tape LED modul eshas a thickness of 0,06 mm with a thermal conductivity of 0,17 Wm  $^{-1}$  K $^{-1}$  (3M-Scoth 2003). The area should be approximately the same as the LED cluster which is 569 cm  $^{-2}$ . Thus,  $R_{th.sub}$  value is given by,

$$R_{th,sub} = \frac{60 \times 10^{-6}}{0.17 \times 56.9 \times 10^{-3}} = 6.2 \times 10^{-3} \, K / W$$
(9)

Similarly the determination of  $R_{th,in}$  was done assuming that the thickness of the therma lpaste used between the heat sink and the aluminum plate was 0, 5 mm with a typical thermal resistance of 0,7 Wm<sup>-1</sup>K<sup>-1</sup>.

$$R_{th,in} = \frac{500 \times 10^{-6}}{0.70 \times 56.9 \times 10^{-3}} = 12.6 \times 10^{-3} \, K/W \tag{10}$$

Substituting the known thermal resistance values in Equation 5 the minimum required thermal resistance value of the heatsinkis obtained,

$$R_{th,PA} = 0.2083 - (0.0062 + 0.0126) = 0.1895 K/W$$
(11)

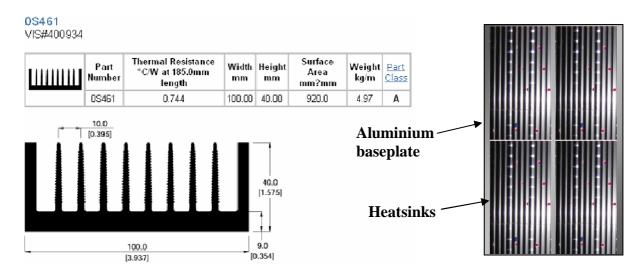
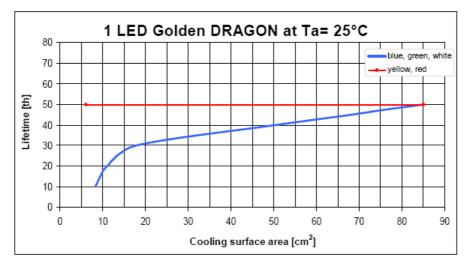


Figure 5-Profile, physical dimensions and thermal properties of Aavid Thermalloy 0S461 extrusion heats in k (left) and the arrangement of the heats in aluminium base plate (right).



 $Figure 6-Design values for the cooling surface of Golden DRAGON LED satambient temperature of 25 \ ^{\circ}C (Osram 2004b).$ 

Based on the previous obtained value, four black-io AavidThermalloywerechosen.Eachheatsinkmeasure valueof0,744K/W.Theprofile,physical,thermal

nized heatsinks with extraction profile from d185×100×4cmandhadathermalresistance properties of the heatsink and its arrangement on

the luminaire's aluminium plate are shown in Figure resistanceclosetothewantedvalueandwouldprov approximately the same value suggested by the LEDs an ideal value of the cooling surface would have be luminaire's profile, its weight and costs and would performance of the fixture.

5. This solution would provide a total thermal <sup>2</sup>perLEDwhichis ideacoolingsurfaceof79cm manufacturer as shown in Figure 6. However en higher than 90 cm<sup>2</sup>. This would increase the not bring significant increase to the optical

TheLEDclusterswere supplied by electronically st (OT9/200-240/350, Optotronic, Germany) with rated power of 8,5W and current out (Optotronic 2004). According to the data sheet of po 6 blue LEDs could be powered by each module. The po supply modules were placed remotely at approximatel LED growth block ten LED luminaries were installed, InGaNblueLEDs. Allluminaries were assembled at

abilized constant current power supplies modules putof350mA wersupplies, aserial connection of 9 red LEDs or wer supply boxes containing the power y 40 cm above the LED luminaires. In each requiring 780 AlInGaP red-orange and 80 Elektro-valoOyfacilitiesinLaitila,Finland.

# 2.2.2 Optical and thermal performance

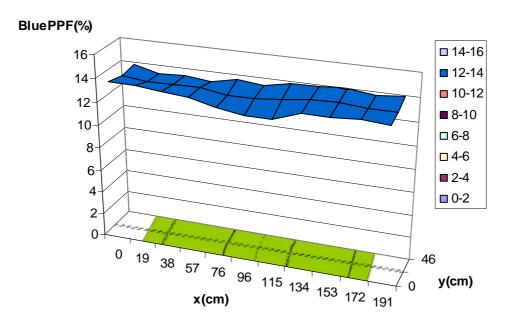


Figure7-DistributionofthebluePPFdistributio ninpercentageofthetotalPPFatthegrowtharea measuredindark-roomconditions.

Based on photosynthetic photon flux (PPF) measureme ratiobetweentheblueandredlightcomponentwas almost constant along throughout the growth areas a

nts performed in dark-room conditions, the determined. Was verified that PPFR/Bratio was sshownintheFigure7. The average percentage

S

ofblue light was approximately 14% of the total PP areawas almost constant.

The surface representation of the PPF distribution luminaries in dark room conditions is shown in Figu represented in green was around 73%.

Fand the uniformity distribution on the growth measurement at 30-cm distance from the LED

re 8. The light uniformity on the growth areas

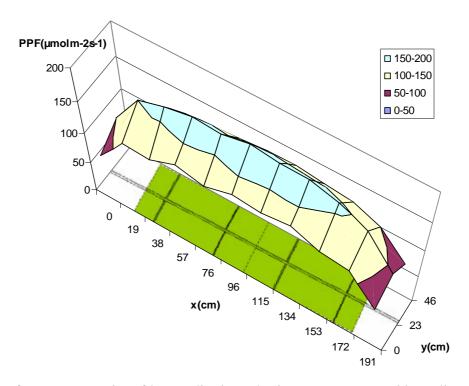


Figure 8-Surface representation of the PPF distribution measurement at 30-cm distance from the LED luminaries in dark room conditions.

The thermal performance of LED luminaires may be de cisive in terms of optical performance and reliability of the system. The lower the operation temperature of the pn-junction, the higher will be the life expectancy of the LEDs. Therefore removin appropriated thermal management of the luminaires is desirable.

The LEDs used on the luminaries had electrical effi ciencies between 8 and 14% at junction temperature of 25 °C. Considering that the luminaries in greenhouse en vironment had case temperatures T<sub>c</sub> between 49 °C and 52 °C the correspondent electrical efficiencies of LEDs dropsto5 and 12%. These efficiencies represent a significant amountofheatreleasedbytheluminairesineach growthblock, considering the total electrical powe rconsumptioninvolved. Although most of the heat was conducted way from the LEDs and released to the ambient through the heat sinks on the upper partoftheluminaires, someheat was also released totheairfromtheLEDclusterside.Indarkroom ure at 30-cm below the LED luminaires has measurements was verified that the ambient temperat

increased around 6 °C due to the heat released by the luminaires in eac h block. However in real greenhouse operation this increase of the ambient t emperature at canopy level was insignificant due to higher circulation of air.

 $Around 12\% \, decrease on the average PPF was observed \, of the pn-junction since the switch-on moment (i.e. \, achieved two hours after switch on (i.e. \, warm opera \, shifted around 2 nm towards longer wavelengths also junction. The decrease of the PPF and the shift of LED scan be observed in Figure 9.$ 

due to the increase of operation temperature cool operation) until the thermal equilibrium is tion). The peak wavelength of red-orange LEDs as a result of the increase of temperature at the the peaks wavelength of the red-orange and blue

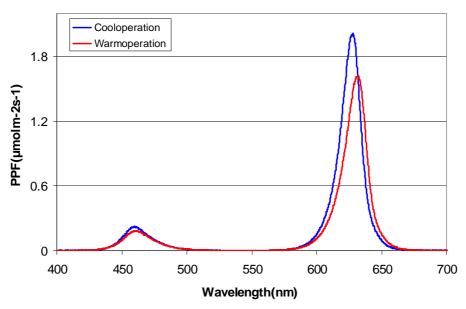


Figure9–SpectralPPFdistributioncurvesindark roomconditionsmeasuredimmediatelyafter switch-on(cooloperation)and2hoursafterswitch ed-on(warmoperation).

# 2.3 High-pressuresodiumlamps

The lighting system used to grow the control-plants was composed by two 400-W tubular clear high-pressures odium lamps (MASTERSON-TPIAPlus E, Philips Lighting, Netherlands) and respective fixtures. This lamphas a total luminous output of  $56500 \, \mathrm{lm}$  (i.e., approximately  $762 \, \mu \, \mathrm{mols}$  or related colour temperature of 2000 K. The lifetim expectancy is 20000 hours (Philips Lighting 2004).

The arrangement of the luminaries in the experiment site is shown in Figure 10 together with the spectral irradiance on the central point on the irr adiated area under the lighting system. The control

plants grown under the HPS lighting system were use performance of the LED-grown plants.

d as reference for evaluating the growth



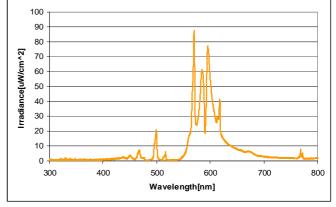


Figure 10-Lettuce plants growing under the HPS la 1<sup>st</sup>2006(left)andspectralirradiancedistributiono

mpsystemingreenhouseatMTT,PiikkiöMarch fthecentralpointonirradiatedareaunderthe lightingsystem(right).

#### 2.4 **Experimentset-up**

The growth test was conducted in one the growth roo control of room's humidity, temperature and CO dimensionofthegrowthroomwasapproximately7,5 The experiment set-up of the growth test was compose to grow the control plants under HPS lamps and twolighting. The HPS and the LED luminaires were insta respectively, above the plants' pots. In each growt alignedsidebysideandsurroundedbywhitereflec tivecurtainsasshowninFigure11.

mofthe greenhouse equipped with automatic <sub>2</sub> concentration and lighting photoperiod. The mlongby6,2mwidth. ed by four growth blocks where two were usedother growth blocks to grown plant sunder LEDlled approximately at 90 cm and 32 cm, htable one LED and one HPS lighting system were

Figure 11-Panoramic view one of the LED (left) an experimentset-upinthegreenhouseatMTTinPiikk

dHPSlightingsystemscomposingthe iöonMarch1 st2006,7:29am.

F

The curtains were used intended to limit the amount the litarea. Additionally, the curtains were also uniformity distribution on the litarea.

The arrangement of the four growth blocks inside the in Figure 12. Two tables with 600 cm long by 140 cm under the lighting systems. The size of the LED growth technical reasons each growth block was divided in two growth eFigure 12. Into talther ewere four growth area sfore a referenced as LED1, LED2, LED3, LED4, HPS1, HPS2, Hused for statistican alysis were grown inside these areas. In and equal in all growth areas, therefore the areas iz ewas a sign of the sign of th

 $of day light and other stray light interference on \\useful to reduce the light was tean den hance the PP$ 

eroomatthegreenhouseisshowninmoredetail

m width were used to place the lettuce plants
wth blocks was 45 cm by 200 cm. Because of
two growth areas represented by the green area in
sforeach lighting treatment. The growth areas are
IPS2, H PS3 and HPS4 in Figure 12. The plants
areas. The average PPF used was 180 µ mol m

-2 s -1
izewasofeach was of 40 cm x 70 cm.

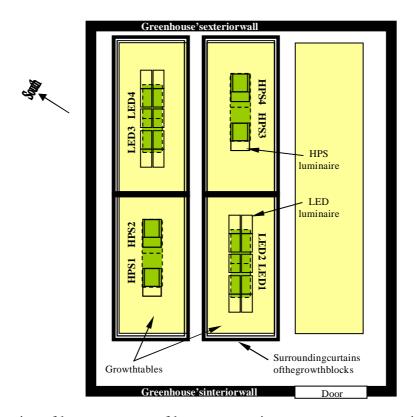


Figure 12—Top-view of the arrangement of the experiments et up arrangement of the experiment experiments experiments experiments experiment experiments experiment experiments experim

The growth blocks were surrounded by the 175-cm hei and exterior part of the curtains was white until 1 black with the purpose of absorbing the incoming di room was hang a white plastic to reduce the influen

rimentsetuparrangementinsidethegrowth ED2,LED3,LED4,HPS1,HPS2,HPS3and HPSgrowthblocks

ght black-white plastic curtains. The interior meter height. The highest part of the interior was ffuse daylight. On the north-west wall of the ce of natural daylight which at that time of the

year was higher than was desirable. Therefore, also greenhousewereshutduringwholetest.

the shadowing curtains on the roof of the

The distribution of the PPF varied in each area. In measurements were done in each 10 cm. According to determined. The growth areas under the LEDs were ce areasunder the HPS lighting were not exactly in the escape of the transfer of the PPF varied in each area. In measurements were done in each 10 cm. According to determined. The growth areas under the LEDs were ce

the beginning of the growth test the PPF
to this the location of the growth areas was
ntered with the LED luminaires. The growth
esameplacein relation to the HPS luminaires.

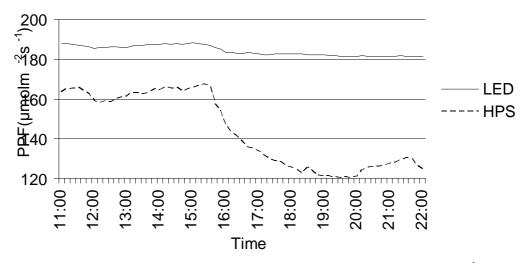


Figure 13-PPF measured at the center of LED4 and HPS4 growth are a son March 6 th 2006 between 11 am and 10 pm.

The lighting conditions were not the same during wh towards the end of the test. Figure 13 shows the PP areaLED4 and HPS4 during a sunnyday. The notoriou 4pm, might have been caused by the shadow created unintentionally move of the growth table causing th relation to the light sources or by the malfunction in grown under LEDs were not so big that they could ha sunny days the LED luminaires were causing more sha though the day was sunny the PPF level has not incr luminaires as it can be seen also in Figure 13.

 $Because of the fixing work of one of the LED lumina \\illumination was on permanently from 10.30 amon Ma \\growth blocks.$ 

Fevolution at a measuring point of the growth

sdecrease of the PPF level of the HPS4 after
by the lettuce leaves on the meter head or by
e change of the location of the meter head in
ing of the PAR meter. The leaves of lettuce plants
ve changed the measurement results. During
tha dowing effects than HPS luminaires. Even
eased due to the shadowing caused by the LED

 $irestheir position was altered and as a result the \\ rch1 \ ^{st}to1.00 pmon March3 \ \ ^{rd}for both LED$ 

The LED luminaires did not warm upduring its use a after turn on as shown in the Figure 14. After 9 am causing changes on PPFlevel.

ndthelightleveldidnotdecrease significantly clock the curtains of the blocks were raised

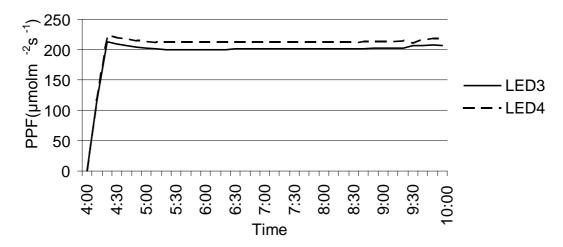


Figure 14-Kuvio 10. Evolution of PPF at a point ocated at plants' pot level of LED3 and LED4 growth are a son March 1 st 2006 (week 3) between 4 am and 10 am.

### 2.5 Materialandmethods

Lettuceplantsweregrowninpeatsubstrate (Kekkil eachpot. The shoots grew under black-white plastic The pots were placed 3 days after planting on the g shooting. Watering carpets were placed under the po it was possible and then after from the bottom. At photoperiod of 20 hours light, between 4 am and 12 according to Kekkilä's guidelines.

äB2S,Finland). Threelettuceplantseedswerein inthedarknessatambienttemperature of 16 °C. rowth areas after most of the lettuces had been ts. The plantswere watered by the top as long as this point the lighting was started using a pm, and 4 hours dark. The plants were fertilized

The shoots were placed in white pots with a meshed as started. Every week the plants were removed from other plants to grow and to be measured.

 $bottom and 12 cm of diameter two after lighting \\the growth areas in order to give space for the$ 

The ambient temperature and the relative humidity were localized under the luminaires, first on the g between the plants. The psychrometer, which registe was located inside of one of the HPS blocks.

ere followed in each growth block. The sensors rowth tables and afterwards at pots' upper part red the environmental parameters of the room, Figure 15 shows the average ambient temperatures on the wholetest duration.

the LED and HPS growth areas during the

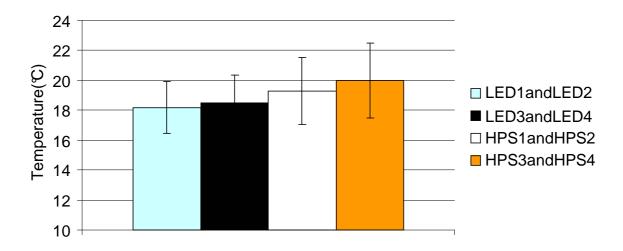


Figure 15-Average ambient temperatures and standa rddeviations of the LED and HPS growth areas during the whole test duration.

In the beginning, when the shoots were growing, 30 areas. The location of these plants changed slightl relocated uniformly across the growth areas. Approx measurements of the hypocotylelongation, leaf area The following day the rest of the plants were place diof the leaves, their number, freshanddryweightw as the number of the leaves, freshanddryweight was The temperature of the leave surface was measured for intrusive thermometer (Microscanner D501, EXE temperatures of the leaves of six plants were measured for the leaves of six plant

plants were chosen uniformly from the growth y after each measurement, because they were ox imately two weeks after planting the first s, freshand dryweight of six plants were done. dinpots. Afterone week on March 1 st, the length as measured. From the third measurement forward measured weekly.

our times at week 2, 3, 4 and 5 using a non-EXERGEN, USA). From every growth area the red.

### 2.6 Results

At week 2, the plants grown under the LEDs showed h control plants grown under the HPS lamps as shown i whilst the control plants were delicate and spindly the LED-grown plants. The leaf area of the LED- and  $39.1\pm7.9$  cm², respectively.

ypocotyl lengths with half of the size of the nFigure 16. The LED-grown plants were sturdy . The leafarea of the control-plants was larger than HPS-grown plants was 27,3  $\pm$ 6,1 cm² and the

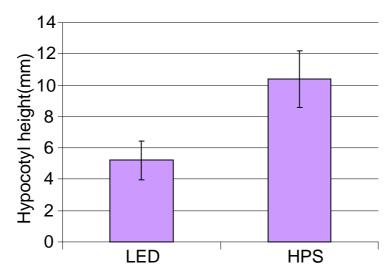


Figure 16-Hypocotylheight of LED-and HPS grown

plantsatweek2onFebruary22

<sup>nd</sup>2006.



 $Figure 17-Lettuce plants grown under LEDs (left) \\ planting. \\ and under HPS lamps (right) 3 days after \\ planting.$ 

 $Table 2-Average number of leaves per lettuce plan \\ March1 \ ^{st}(week3) and March22 \ ^{nd}(week6) 2006.$ 

 $ts\,grown\,under\,LED\,and\,HPS\,lamps\,between$ 

	Averageleafnumberperplant		
Plantage(week)	LED	HPS	
3	4,7	4,6	
4	7,1	7,3	
5	9,4	10,0	
6	11,5	12,5	

Threedaysafterplantingtheleaveswerelongerin
17. The length of the LED- and HPS-grown lettuce le
measurement of the leaves areas and length was not
leaves was slightly higher for plants grown under L
shownthatcontrolplantshadmoreleavesthanplan

plantsgrownunderHPSlampsasshowninFigure

aves was 8,1 ±0,4 cm and 10,2 ±0,4 cm. The
followed after this. At this stage the number of
EDs. The following three measurements have
tsgrownunderLEDsasshowninTable2.

During week 2 and week 6 the fresh weight was alway LED-grownplants. The relative fresh weight differe changes as shown in Figure 18.

 $s\,higher\,for\,the\,control\,plants\,than\,for\,the\\$  ncesduring these weeks did not suffer significant

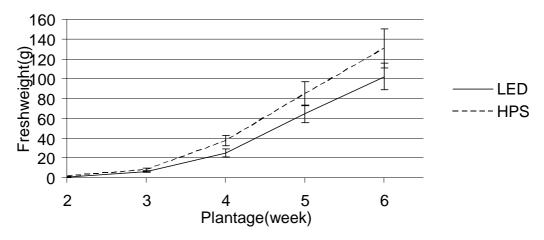
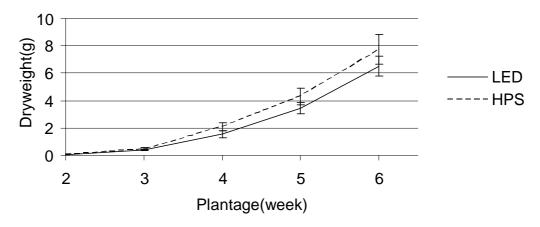


Figure 18-Evolution of the freshweight for LEDa nd HPS-grown plants between week 2 and week 6.



 $Figure 19-Evolution of lettuce dryweight persho \\ ot and standard deviation during the growth test \\ duration for plants grown under LEDs and under cont \\ rollighting (HPS).$ 

The dry weight of plants grown under HPS lamps was shown in Figure 19. However, the percentage of dry growth test higher for lettuce plants grown under L

always higher than the LED-grown plants as weight was during the whole duration of the EDs as shown in Table 3. At beginning of the

growthtestthedryweightpercentageofLED-grown week later the difference was of 5% and on the foll thedryweightpercentage was 6% to 7% higher forp grown under HPS lamps.

plantswas 11% higher than control-plants. One owing week of 9%. At the end of the growth test lants grown under LEDs in comparison to plants

Table 3-Evolution of the percentage of dryconten (HPS) during whole test duration.

tfor plants grown under LED and control lighting

	Plant'sdryweightcontent(%)		
Plantage(week)	LED	HPS	
2	6,24	5,62	
3	6,35	6,03	
4	6,17	5,68	
5	5,38	5,08	
6	6,37	5,93	

There wasn't verified any significant differences on treatments. The temperature measurement of the leaveloudy days. During the first measurement on Februa grown under HPS lamps was of 19°C whilst for the LE lower. In the next measurement performed on Februar leaves was of 17,9°C, whilst for the HPS-grown plan following measurement revealed the same leaf temper grown plants. In the second last measurement the leunder HPS lamps and on the last measurement for pla varied between 17,9°C and 19,4°C.

nthe temperature of leaves between the two light
es was done during sunny days and also during
ry 21 st the temperature of the leaves of plants
D-grown plants' the temperature was 0,8°C
y27 th the temperature of the LED-grown plant
ts the temperature was 0,4°C lower. The
r ature difference between the HPS and LEDaves temperatures was higher for plants grown
nts grown under LEDs. The leaftemperatures

# 2.7 Discussionandconclusions

It is important to maintain the abiotic conditions

The ambient temperature and the total daily light i
factors. Due to the different form factor, shape, P
the luminaires, the daylight contribution to the LE
different optical, electrical and thermal character

similar in comparative plant-growth experiments.

ntegral were among the relevant environmental

PFandspatialpattern distribution characteristics of

D blocks was less than to the HPS blocks. The

ter istics of LEDs result in different optical

characteristics of LED luminaires compared to conve of HPS luminaires resulted in lower shadowing effec This has naturally increased the daily PPF integral pressures odium luminaires, which might have benefi The realization of the growth test near to spring thigher daylight availability and the consequent inf 175-cmheight curtains around the growth blocks and The quantity and quality of daylight contribution to conditions. It is known that the total daily PPF in photosynthetic rate, leaf weight and thickness (Chaeffect on LED-grown plants might have limited its control-plants. Therefore, the increase of daylight plants than to the LED-grown plants.

Additionally, the higher amount of heat emitted by control-plants. The ambient temperature differences significantinfluenceondifferentdevelopmentoft higher ambient temperatures is known to increase th radiationcapture and yield (Frantzetal. 2001). T have been a direct consequence of the higher ambien average temperature difference was found between LE withalmost2 °C.Accordingtotheinitialplanofthegrowthtest havebeenthesameinallgrowthblocks. However, t need of substitute the 70-W HPS luminaires by highe more powerful HPS luminaires resulted on the need o reinforcing the influence of diffuse daylight on de blocks made it even more difficult for the air circ controlled the ambient temperature and the relative HPS growth block. In this way all the settings rela wereregulatedaccordingtotheconditionsofthec ontrolblocks. Because of the reasons mentioned above, the results conclusions can be made based on these. Nevertheles thattheuseofred-orangeandblueLEDscanatlea biomass production to that of HPS lamps in year-rou rememberedthatthisperformancewasachievedusing

ntional HPS luminaries. The smaller form factor ts on control plants than on LED-grown plants. due to daylight contribution under the high-ted the growth of the control plants.

ime weakened its reliability. This was due to the luence on the final results, in spite of the use of the shadowing curtains on the roof were closed. of the total PPF varied according to the weather tegral is important for the increase of the botetal. 1979). Therefore, the higher shadowing apacity for biomass accumulation in relation to availability was more beneficial to the control

the HPS lamps influenced the development of

helettucesineachblock. Growing lettuce plantsa
the leaf expansion rate, which improves the hus, the higher fresh weight of control-plants coul
ttemperature of the HPS blocks. The highest LE D1/LED2 and HPS3/HPS4 growth blocks, rowthtest the heavironment temperature should his was impossible to achieve when there was the repower 400-W HPS luminaires. The use of edo f placing the luminaires at higher height velopment of control plants. The raising of the ulation. Moreover, the psychrometer, which humidity of the growth room, was located on the ted with environmental conditions of the room

are not comparable and therefore no reliable s, theresults of the growth test clearly indicated stachieves imilar growth performance in terms of nd lettuce cultivation. Additionally, it should be approximately 30% less optical radiant power

t

d

perunitarea of growth than used to grow the contr proves the energy-efficiency potential offered by L visual observation of the plants grown under LEDs w plants during the whole test (Figure 20), which ind of the control-plants. Therefore, greener colour of a result of the higher photosynthetic activity and plants.

olplantsusing high-pressure sodium lamps. This
ED-based systems in plant growth. Moreover, by
ere slightly more darker green than the control
icatesthat the chlorophyll contents was higher tha
the leaves grown under the LEDs might have been
therefore higher energy utilization efficiency by the



 $Figure 20-Lettuce plants grown under HPS lamps (1 \\ planting on March 22 \\ ^{nd} 2006.$ 

# 3 Evaluation of the photosynthetic radiation

## 3.1 Introduction

The development of solid-state lighting has been se However its practical application has been hindered one has been the relatively high price of LEDs in c Another important aspect is related with the unconvector characteristics of LEDs which requires the definition and lifetime and measurement procedures. In horticultur complicated due to the lack of a widely accepted me as photosynthesis (Salisbury 1991; Thimijan 1983; Schum 2006b).

en with increasing interest and expectations.

by several aspects. Perhaps the most important
omparison with conventional light sources.

onv entional electrical, optical and thermal
on and standardization of several aspects such as
al lighting the situation might be slightly more
asurement system for radiation used by plants in
rer 1997; Holmes 1985; da Costa 2004, 2006a,

Due to the photosynthetic potential, energy saving reduction of prices, solid-state is foreseen as one applicationsinthefuture. Considering the existin gsce SSL field and in plant radiation measurements, it is universally accepted and coherent measurement systems and nomenclature. The new measurement systems hould to the quantitative and qualitative parameters of a disception and the efficiency of growth facilities optimization. The possibility of more rational use of existing photometric systems and selection radial units will allow easier and more reliable compariso conditions for plant growth. Finally, the standardial use of a universal photosynthetic radiation metrics advisable use of conversion factors.

of the preferred solutions for horticulture gscenarioandtheurgentneedforstandardization in in sperhaps the right time to work towards a emwhichcanprovideasystematicbasis for units ould consider the specificness of plant responses adiation for the sake of clarity and coherence with system would allow a fair evaluation of plant itie is and installations and consequently their of energy and reduction of costs will be reinforced ant spectrum to be used. The uniformization of n of performance between different lighting zation, generalization, unanimous acceptance and will avoid the unpractical, outdated and not

# 3.2 Background

The existing metrics and methods for quantify and qualifyradiation used by plants in photosynthesis are very confusing. Radiometric, quantum, phytometric and even the photometric metrics are frequently and indiscriminately used to quantify addition for plant growth. As an example, Figure 21

y

shows how various measurement systems spectrally quantify the amount of sunlight following on a horizontal surface.

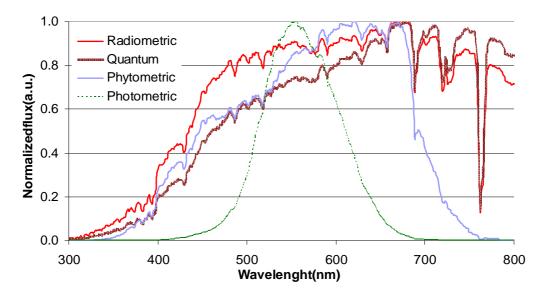


Figure 21-Comparison of normalized spectral flux density distribution of sunlight evaluated by the radio metric, quantum, phytometric and photometric quivalent metrics.

The radiometric system, which is the basis of the p basic quantity and watt (W) as the basic unit. This quant in joule (J) per unit time or second (s). Howeverr adiar photosynthetic rate (McCree 1972; CIE 1993a). This characteristics of the photosynthesis process.

hotometric system, uses radiance power as the quantityrepresents the flow rate of radiantenerg adiant energy does not properly correlate with the This is mainly due to the photochemical

The photometric system and its quantities and respe for vision (i.e., light). The photometric system is base SystèmInternationald'Unités) basicunit, candela (cd), ( $I_v$ ). Along with candela the others ix SI basicunits are (A), Kelvin (K) and mole (mol). Candela has been de (CGPM) in 1979, as the luminous intensity, in a giv monochromatic radiation of frequency  $540 \times 10^{-12}$  hertz direction of 1/683 watt (W) per steradian (sr) (CIE 20 been the only system formally defined for the measu (BIPM 2006). This can still be one of the main reas quantum systems are indiscriminately used in quantity used in quantity to the photometric system as a metrological system.

ctive units was developed to measure radiation based on the SI (International System of Units / (cd), which is a measure of the luminous intensity are metre (m), kilogram (kg), second (s), ampere fined by the Coférence des Poids et Measures a giv en direction, of a source that emits a giv en direction, of a source that emits 2004). Until now, the photometric system has rement of photobiological quantities in the SI ons why the photometric, radiometric and fication of optical radiation for plants tem for quantification of radiation for plants

should be avoided because its quantities and units are based on the spectral luminous efficiency functions for the humaneye  $V(\lambda)$  and  $V'(\lambda)$ , for photopicands cotopic vision, respectively. Therefore it does not correlate with photosynthetic rates due to the different spectral response curves to radiation.

The quantum system uses the unit of amount of subst ance, mole (mol), to quantity the amount of photonsorquanta. Thequantum system response idea llyweightsallphotonsequallyandisbasedon theStark-Einsteinlawwhichdirectlyrelatesthea mountofphotosyntheticphotonsincidentonaplant leafwiththeamountofchemicalchangeinmolecule s(Hart1988). The quantum system is one which best correlates with photosynthetic rates because o f the photochemical nature of photosynthesis. Howeveritdoesnottakeintoaccountthephotosynt hetic spectralsensitivity of plants. Moreover the sensors used are based on photodiodes, which have t heir spectral responsivity response measured in amperes (A) of photocurrent generated per watt of i ncident radiant power. Typically the spectral response of silicon photodiodes matches well with r adiation emitted from ultraviolet to the near infrared region (APT 2008). However, this response can be altered by tailored made windows or filters. Therefore, it is possible to find quantum sensorswithdifferentspectralresponsesincluding ones where photons are weighted equally due to the flat spectral response of the sensors used. McCree, in 1965, was calling for attention to the f actthattherewasn'tanyevidenceatthetimethat plants have a linear response to radiation (McCree 1965). During early seventies, several measurements have been performed and a comprehensiv e set of data has been gathered (McCree 1972a, 1972b). For that, the action spectrum, absor bance and spectral quantum yield of CO 2 uptake ,overthewavelengthrangebetween350nmand wasmeasuredforleaves of 22 species of cropplant 750nm. The spectral quantum yield curve, which rep resentstherateofphotosynthesisperunitrateof absorptionquantahasbeenreplicatedbyInadaand laterrefinedandrenamedbySagerastherelative quantum efficiency (RQE) curve (Inada 1976; Sager 1 982, 1988). This data was the basis in establishing the CIE recommendations which defined the wavelength bandwidth for photosynthetically active radiation (PAR) measureme nts between 400 nm and 700 nm (CIE 1993b). PARisoftenusedtoquantifyandcharacterizethe radiantenergyabsorbedbyplants.

The phytometric system has been the latest proposal photometry (Costa 2004, 2006a, 2006b). The phytomet in analogy with the photometric system using the RQ this system and its main unit 'phytoW' is derived by

intended to be used as universal basis for plant ric system has been claimed to be developed Easphotosynthetic spectral response. However, ased on spectral power distribution (SPD) of the lightsourceandtheRQEcurvewhichrepresentsthe of quanta. In addition, it is known that the photos measurements than with energy due to the photochemi photon and molecule interaction) (McCree 1972a, CIE substitute one measurement system which does not ta curveoftheplantsbyanotherwhichdoesnotcorre radiantenergymeasurements. Therefore, the use of metrological system to be used for plant growth.

rateofphotosynthesisperunitrateofabsorption ynthetic rates correlates better with the quanta cal characteristics of photosynthesis (i.e., 1993b). Thus it seems not reasonable to ke into account the photosynthetic response latewellwithphotosyntheticratesandisbasedon thephytometricsystemitseemsnotanacceptable

#### 3.3 **Thephyllophotometricsystem**

It is widely accepted that, " units and quantities describing biological effects are often difficult to relate to units of the SI because they typically in volve weighting factors that may not be precisely knownordefined, and which may be bothen ergy and frequencydependent. "(BIPM2006)However, takenintoconsiderationtheintensiveworkcarried outtoestablishthemeanphotosyntheticresponse curve of plants, an attempt is here made to develop a coherent and systematic metrics for photosynthetic radiation.

Phyllophotometricisthedenomination for the news ystemandcomesfromthefromtheGreekwords 'fyllo', 'fotos' and 'metrikos' which means 'leaf', 'light' and 'metric', respectively. The proposed d quantum spectral response curve RQE, which system is based on the relative photosynthetic yiel asurementresultsof25-mm <sup>2</sup>plants'leafsections. wasestablishedbasedonthephotosyntheticrateme tion of a system and its units and the Although not the most important issue, the denomina terminology should give an indication, whenever pos sible, of its origin and nature. Misnomers may be misleading and create wrong conception in relati on to the origin of the system, unit or quantity beenmeasured.

Thephyllophotometricsystemisbasedonthequantu dependence of photosynthetic rates on the number of Photosynthesis is mainly driven by the number of ph differentmetabolicresponsesandphotosyntheticra The development and presentation of the phyllophoto the CIE system of physical photometry (CIE 2004). T  $(\phi_{ps})$ , can be derived from its quantum equivalent unit, quantapersecond(mols <sup>-1</sup>)orfromtheradiometric fundamental physical quan

 $(\phi_e)$ , measured in watts (W). In both cases

morphotonsystem, taken into consideration the photons falling on the leaf area per unit time. otons. Photons with different energies induce tes.

metric system is done in analogous manner as he main quantity, the phyllophotometric flux the photon flux (  $\phi_p$ ), measured in photon tity, the radiant power  $\phi_{ps}$  is derived by evaluating the radiation emitted by

source according to its action upon the relative ph otosynthetic RQE curve. The phyllophotometric flux can be derived using the following expression and the unit proposed for its quantification is phyton(pt).

$$\phi_{ps} = K_{y} \int_{\lambda=300nm}^{\lambda=800nm} \phi_{p,\lambda} P_{y}(\lambda) d\lambda$$
 (12)

where  $P_y(\lambda)$  represents RQE curve,  $\phi_{p,\lambda}$  is the spectral photon flux distribution and  $K_y$  is an arbitrary. The arbitrary constant  $K_y$  was chosen to be  $100 \times 10^{-12}$  and can be related to a monochromatic radiation with a frequency of  $491 \times 10^{-12}$  Hz corresponding to the wavelength of 610,575 nmw it has photon intensity in that direction of  $(1/100) \times 10^{-6}$  mols  $^{-1}$  sr  $^{-1}$ . This yield,

$$K_{y} = \frac{100[pt \cdot s \cdot mol^{-1}]}{P_{y}(610,575 \text{ nm})} = 100 \ pt \cdot s \cdot mol^{-1}$$
(13)

In case the spectral photon flux distribution ( $\phi_{p,\lambda}$ ) of the radiation source is not known, the spectra 1 radiant power distribution ( $\phi_{e,\lambda}$ ) should be used in stead, applying the following equivalent expression,

$$\phi_{ps} = K_{y} \int_{\lambda=300nm}^{\lambda=800nm} \frac{\lambda}{N_{A}hc} \phi_{e,\lambda} P_{y}(\lambda) d\lambda$$
 (14)

where  $N_A$  is the Avogadro's number (6,022  $\times$  10  $^{23}$  mol  $^{-1}$ ), h is the Planck's constant (6,626  $\times$  10  $^{-34}$  J s), c the speed of light in vacuum (2,998  $\times$  10  $^{8}$  ms  $^{-1}$ ) and  $\lambda$  the photon's wavelength in meters (m). For numerical calculations, the maximum peak wavelength value of  $P_y(\lambda)$  function located at around 611 nmshould be used.

The phyllophotometric efficiency  $K_{ps}(\lambda)$  for monochromatic radiation uses phytonse condper mol(pt smol<sup>-1</sup>) as unit and can be calculated using the following expression,

$$K_{ps}(\lambda) = K_{y} \cdot P_{y}(\lambda) = \frac{\phi_{ps}}{\phi_{p}}$$
 (15)

wherethemaximum values of  $K_{ps}(\lambda)$  is given by the arbitrary constant  $K_y$ . This value is equivalent to lightener gyutilization efficiency as defined by S ager (Sager 1982).

The phyllophotometric efficacy ( $K'_{ps}$ ) is simply given by the ratio between the phylloph otometric flux and in phytons and power in watts and the unit is phyton perwatt (ptW  $^{-1}$ ),

$$K'_{ps} = \frac{\phi_{ps}}{\phi_{-}} \tag{16}$$

The quantity for phyllophotometric energy ( $Q_{ps}$ ) is given by the integral of  $\phi_{ps}$  over a given time duration ( $\Delta t$ ) and unitisphyton second (pts).

$$Q_{ps} = \int_{\Delta t} \phi_{ps} dt \tag{17}$$

The phyllophotometric intensity ( $I_{ps}$ ) of a source in a given direction is given by the photosynthetic photon flux ( $d\phi_{ps}$ ) leaving the source and propagating in the solida ngle  $d\Omega$ . It sunit is phyton persteradian (ptsr  $^{-1}$ ).

$$I_{ps} = \frac{d\phi_{ps}}{d\Omega} \tag{17}$$

The phyllophotometric radiance ( $L_{ph}$ ) in a given direction, at a given point of a real or imaginary surface is defined by the following expression,

$$L_{ps} = \frac{d\phi_{ps}}{dA\cos\theta d\Omega} \tag{18}$$

where  $d\phi_{ps}$  is the phyllophotometric flux transmitted by an elementary beam passing through the givenpointandpropagating in the solid angle  $d\Omega$  in the given direction. dA is the area of a section of that beam including the given point.  $\theta$  is the angle between the normal to that section an d the direction of the beam. The unit of  $L_{ps}$  is phyton persteradian persquare meter (ptsr dA).

Phyllophotometric irradiance at a point of a surfactinc incident on an element of the surface containing the  $E_{ps}$  is phyton per square meter (ptm  $^{-2}$ ).

e( $E_{ps}$ )isgivenbythephyllophotometricflux  $d\phi_{ps}$  epoint,bythearea dA of that element. The unit of

$$E_{ps} = \frac{d\phi_{ps}}{dA} \tag{19}$$

The phyllophotometric exitance ( $M_{ps}$ ) at a point of a surface is given by the quotient of the phyllophotometric flux  $d\phi_{ps}$  leaving an element of the surface containing the point, by the area dA of that element. The unit of  $M_{ps}$  is phyton person are meter (ptm  $^{-2}$ ).

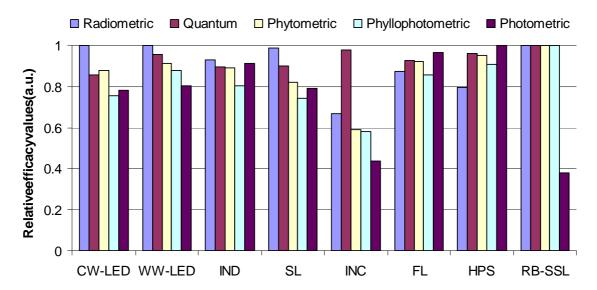
$$M_{ps} = \frac{d\phi_{ps}}{dA} \tag{20}$$

# 3.4 Results

Animportantaspectinhorticulturallightingisth eenergy efficacy values give an indication to a certain ext source. Figure 22 compares the relative radiometric photometric efficacy potentials of different light correlation between the efficacy potential values given light source sunder evaluation. An important observ ation light source composed of red and blue LEDs (RB-SSL) nm, respectively, has the highest energy saving pot the exception of the photometric system. If the mat taken into account this would further benefit the R sources such HPS lamps. Although most of the commer nowadays an electrical efficiency of above 20%, the quantum efficiency measures the percentage of photo active region. In fact, the best AlInGaP red and Al Indiguantum efficiencies of almost 100% and 50%, respective.

eenergyperformance of the light sources used. The entabout the energy performance of such radiation , quantum, phytometric, phyllophotometric and sources. It can be verified that there is no direct iven by the different measurement systems for the ation is however, that the spectrally tailored LED (SL) with peak wavelengths at 640 nm and 460 ential according to all measurement systems, with erial physics limitations of the light sources are B-SSL light source in relation to conventional ligh ommer cially available high-power LEDs have the ir potential efficiency is far better. Internal no segmentated by each electron injected into the InGaN green and blue LEDs can have internal tively (Steigerwald et al. 2002).

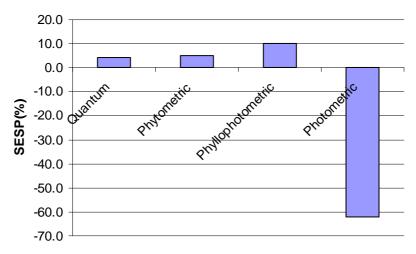
t



 $\label{lem:converted} Figure 22-Comparison of relative efficacy potenti & a lof cool-white phosphor converted LED (CW-LED), warm-white LED (WW-LED), induction lamp (IND) & , sulfur lamp (SL), in can descent lamp (INC), fluorescent lamp (FL), high-pressures odium & lamp (HPS) and red and blue LED (RB-SSL) & light sources defined by different radiation measur & ements ystems.$ 

Alsousing the efficacy values obtained according to evaluate the spectral energy saving potential (S SESP represents in this case the minimum attainable spectral composition of the light source.

othedifferent measurement systems, it is possible ESP) of one light source relative to another. The gain in electrical efficiency due only to the



 $\label{eq:sector} Figure 23-Spectral energy saving potential (SESP) of the RB-SSL relatively to HPS radiation evaluated by different measurement systems.$ 

Figure 23 shows the results obtained for the SESPo fthe RB-SSL relative to HPS radiation, evaluated by the quantum, phytometric, phyllophotometric and photometric systems. It can be seen that the

e

SESP given by the photometric system is negative, r saving. This result comes in agreement with the fac redand blue light is not optimal for vision. The p their spectrum within the  $V(\lambda)$  response curve, such as that of HPS lamps. Another thatthephyllophotometricSESPfortheRB-SSLligh bythequantumandphytometricunits.

HowevertheSESPonlyindicates the contribution of savings potential of a real luminaire system. To ev luminaire the losses on optics, drivers and lamps m intoaccounttheeconomicaspectsofutilizationof aspects, considering simultaneously the photosynthe study is here made between a conventional 400-W HPS phyllophotometric flux) RB-SSL LED luminaire compos wavelength emissions at 640 nm and 460 nm, respecti distributions of these sources are shown in Figure efficiencycurveoftheplants(RQE).

epresenting a negative gain in terms of energy tthatthe light source composed by a mixture of hotometricsystemfavorslightsourceswhichhave interesting fact is tsourceistwotimeshigherthantheonesgiven

thelightsourcespectrumtotheoverallenergy aluate the overall energy saving potential of a ust be considered. A wider evaluation takes also luminaires. Inorderto evaluate and quantify thes tic response curve of the plants, a comparative luminaire and an equivalent (i.e., same ed of red and blue LEDs with peak vely. The normalized spectral photon 24 with the relative photosynthetic quantum

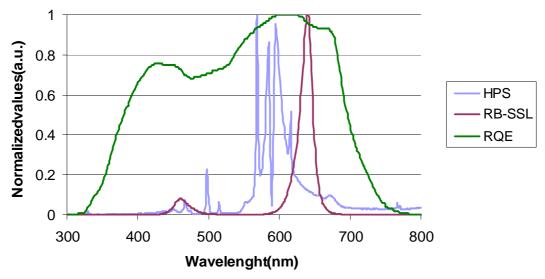


Figure 24-Normalized spectral photon flux distrib utionofconventionalhigh-pressuresodiumlamp LEDs(RB-SSL)andthemeanphotosynthetic (HPS)andaLEDluminairecomposedbyredandblue relativequantumefficiencycurve(RQE).

Table 4 estimates the light costs of high-pressure LEDs with equal phyllophotometric flux output. The parameters of the lamps in real operation condition

sodium and LED lamp composed of red and blue estimation is based on typical electro-optical s. A depreciation of 40% in the light output

thermal performance. This level of depreciation val ue commonandlow-costpassivecooling solutions. The lifet 70% or 50% lumen maintenance. However, for plant-gr preferable and recommended by lamp manufactures tha lamps should occur between 85% and 90% of the initi lamps this is equivalent to approximately 10000 hou rs of and blue LEDs, 30000 hours or higher can be reached optical elements. For the LED luminaire, 90% was us the luminaires, the phyllophotometric efficacy value ealso tailor to a personal desired considering and the luminaires, the phyllophotometric efficacy value also tailor to a province of the luminaires, the phyllophotometric efficacy value also tailor to a personal desired considering and the luminaires, the phyllophotometric efficacy value also tailor to a personal desired considering and the luminaires, the phyllophotometric efficacy value also tailor to a personal desired considering and the luminaires, the phyllophotometric efficacy value also tailor to a personal desired considering and the luminaires are the luminaires and the luminaires and the luminaires are the luminaires are the luminaires and the luminaires are the luminaires are the luminaires and the luminaires are the luminaires are the luminaires are the luminaires are the luminaires and the luminaires are the luminaires

urerwasusedfortheLEDs, considering their typic al value is typical in LED-based luminaires using lifetime of powerLEDs is commonly defined at plant-growth applications, it is economically esthat the replacement of high-pressure sodium allumen output. For high-pressure sodium rs of operation, while, for high-brightness red. The total phyllophotometric flux of the high-bightness in the ed. Besides the losses on the optical elements of ealsotakes into account the overall system losses,

Table 4 - Comparison of photosynthetic radiation co considering real plant growth operation conditions.

sts between HPS and RB-SSL light sources

	HPS	RB-SSL
Phyllophotometricefficacy[ µpt/W]	91,7	87,3
Lifetime[h]	10000	30000
Phyllophotometricflux[mpt/luminaire]	38	38
Inputpower[W/luminaire]	414	435
Lampcost[€/mpt]	685	23711
Lampcost[€/lamp]	26	900
Capitalcost[€/pt ·h]	0,070	0,791
Operatingcost[€/pt ·h]	0,872	0,917
Ownershipcost[€/pt ·h]	0,942	1,708

The ownership cost results from the sum of operatin. The results show that one of the aspects delaying t lighting is the high capital cost, which is more th sodium lamps. This is mainly due to the high initia. LEDs. The operating costs of the red and blue LED1 high-pressure sodium luminaire, due to the similar

gcostsandcapitalinvestmentcosts (Rea2000).

he uptake of LED technology in horticultural an 10 times higher for LED sthan for high-pressure
linvestment costs, especially in purchasing of uminaire are almost the same as those of the efficiency or phyllophotometric efficacy values.

Due to the high capital cost the resultant ownershi than for the HPS lamp. Operating the LED sat juncti would reduce the ownership cost of the RBLED in 20 the higher phyllophotometric efficacy of approximat junction temperature the lamp would continue to hav HPS lamp. However, due to the fast technological de per device is increasing and the costs are decreasi performance of red LEDs in terms of radiation output decade, while the cost is decreasing by a factor of that the ownership costs of a similar type of red a ownership costs of conventional high-pressures odiu

pcost for the LED lamp is almost 2 times higher on temperatures of 25 °C undernormal conditions % in relation to the previous value. Inspite of ely 140 μpt W <sup>-1</sup>, obtained a toperating at this low eahigher ownership cost in comparison to the velopment of LED technology, the light output ng. According to the Haitz's law, the evolution of thas been increasing by a factor of 20 per 10 (Berghet al. 2001). At this pace, it is expect ed nd blue LED luminaire will be similar to the mluminaries by the year of 2010.

### 3.5 Discussionandconclusions

Theestablishment of a measurement system to quantial appropriate design, characterization and optimizatial one Also, with respect to the economics of this, it is forecast and correlate investment sin lighting with the elements of a light source is response should also be considered. By weighting the with the relative quantum efficiency curve, the phy red photons contribution to photosynthesis, while use this aspect is corrected in the phyllophotometric serious distribution of the light source and the relative quevelopment. The development of CCD-based high-resonance the implementations of phyllophotometer devices a serious growers in the horticulture crop industry. Addition photosynthetic radiation measurement simplant grow to the serious distribution of the light source and the relative quevelopment. The development of CCD-based high-resonance in the horticulture crop industry. Addition photosynthetic radiation measurement simplant grow to the serious distribution of the light source and the relative quevelopment. The development of CCD-based high-resonance in the horticulture crop industry. Addition

i fyradiation in plant growth will allow a more on of future lighting installations for plant growt h. expected that a coherent metrology will better the expected and desirable benefits.

is to be quantified, then the nature of its actinic

espectralpower distribution of the light source tometric system overestimates the influence of the nderestimates the contribution of blue photons.

ystem, which uses the spectral photon flux uantum efficiency curve as the basis for its lution portable spectroradio meters will make traightforward process and a useful tool for ally, it brings accuracy and flexibility to th.

Althoughthequantificationofradiationmaybestr hastobeaddressedcarefully. Theutilizationofj u performance of a light source for plant growth migh luminous efficacy does not characterize the quality additional parameters, such as colour rendering ind

aightforward,itscharacterizationandqualificatio
ustoneparametertocharacterizethephotosyntheti
tnotbe sufficient. Similarly in photometry, the
of a light source for vision. In photometry,
ex and correlated colour temperature are used.

37

n

c

Perhaps additional quantities may be developed to e regarding its overall plant-growth performance. As morphological effects of different wavelengths on p efficiencies are not necessarily addictive. Perhaps phototropic or flowering index could also be used to plant growth. Just as with luminous efficacy, phyll characterize the overall electrical energy efficien cyof indicator in combination with photomorgenesis and p value that can effectively and more clearly characterized as a constant of the constant o

o e valuate the characteristics of a light source

. As is the case with the physiological and plants, the values of photosynthetic efficacies or additional parameters such photomorgenesis, ocharacterize the appetence of a light source for hyll ophotometric efficacy values do not fully cyofthelightsource. However, it can be used as an hototropic indexes to have an overall indicator erize the radiation quality for a specific cultivar.

only important for the photobiological aspects

The development of a coherent metric system is not ruling the year-round horticultural crop production capital cost is the key issue to successful economi supplementallightsources in year-roundhorticultu cost reductions are indispensable factors for the u industry. This will allow the development of solidcomplicated technical solutions reinforcing thetec in mind that the final output in year-round horticu of watts, lumens, phytowatts, photons or phytons. T address the benefits of retrofitting existing conve should also involve the final benefits in cropprod salevalueresultantfromtheradiationused.Never installations for year-round crop production are at technologycontinuestomatureandcostscontinuet The best way to measure radiation in plant-growth a accuracy, address the interoperability between the a useful tool in comparing light sources for plantphotopic spectral response curve of the humaneye basisofallphotometric measurements, its standard (CIE 2004). It is hoped that the evaluation procedu photosynthetic radiation will be completed in a mor time.

, but also for the economic aspects. Reducing the c implementation of LED luminaires as re. The fast developments of LED technology and ptake of solid-state lighting by the horticultural state lighting systems without sophisticated and hnicalandeconomicalviability. It is worthkeepin g ltural crop production is not measureable in terms herefore, a more complete financial analysis to ntional lighting systems by LED-based systems uctivity, production cycle, efficiency gains and fi nal theless, the economics of future solid-state lighti ng tractive and promising as long as the LED odecrease. pplications is to improve the measurement existingmeasurementsystemsandtherebyserveas growth applications. In spite of the fact that the  $V(\lambda)$  was proposed in 1924 and later used as the izationonlyoccurredalmost80yearslaterin2004 re and standardization of the metrics for

e straightforward manner and within a shorter

f

# 4 Discussionandconclusions

During the reported growth test in greenhouse condiluminaries have been developed and its effects on l growthtests the influence of spectral composition of the same abiotic conditions. Therefore, growth cham employed in order to properly control the growth co. However the goal of the reported growth test was to find the light emitted by the LEDs when they are used as greenhouse conditions the accomplishment of such ty effectively compare the results obtained in result of easured. One of the conditions is to maintain thes in each supplemental light treatment equal. This will similar for the light treatments under investigation on three experiment would require experimental set-ups with light spatial distribution and light output.

The ambient temperature is another important abioti equalinallgrowthareasduringthegrowthtest.A systems were approximately the same and in spite of closertotheplantsthanHPSlamps,thetemperatur The higher temperature verified at HPS growth areas HPSlampsincomparisonwiththeLEDluminaireswhi The possibility of using LED luminaires close to th another advantage of solid-state lighting in relati The appropriated thermal management of the LED lumi guaranty the reliability and the optical performanc temperature of the LEDs enhance the optical and the maintaining the optical emission and life expectanc generatedduetolightingingreenhousesmightnot latitudessuchasFinland, greenhousesneedtobeh also supplemental artificial lighting is required. normal operation of LEDs can be used to heat-up gre otherformsofheatingwhicharemorecostlyeffect

ettuce growth were evaluated. In comparative of the light treatments should be evaluated under bers, growthroomsorphytotronsare commonly nditions and avoid other external interferences. findout the effects of the spectral composition of supplemental light to daylight. However, in y peof experiments is more complex. In order to of each light treatment a few conditions have to be a meday light contribution to the total PPF provided liguarantee that the daily light integral remains nthroughout the whole test duration. However such the light sources with the same dimension, form,

c parameter, which was difficult to maintain lthoughthepowerdissipationoftheLEDandHPS the LEDs luminaires were installed three time eof the growth are a slit by LEDs were the lowest.was due to the high infra-red emission of the chdonotemittedinthisspectralregion. e plants without hinder its development may be on to conventional lighting such as HPS lighting. naires has shown to be indispensable to e of the system. Lowering the operation junction rmal performance of the luminaries by y as high as possible. However, the heat losses betotallymisused. Incountries located at norther eatedduringthewinterperiodwhencoincidentally The 70% to 80% of heat losses resulted from the enhouse during the winter, although there are ivethanelectricalheating.

n

Anotheraspect involved in comparative growth tests quantification of the radiation used in the light reat establish a universally accepted and used metrics or most commonly used, however it does not take into a response curve of the averaging plant. To proper even the use of different light treatments, is indispens a exactly and as coherently as possible. Therefore the to contribute towards this final goal by trying to nomenclature for quantification of photosynthetic reprocess related with the interaction of plants with light most important process related with the interaction light-dependent processes such as photomorphogenesis to further develop, test and evaluate the presented systematical establishment of the process related with the interaction of plants with the interaction light-dependent processes such as photomorphogenesis to further develop, test and evaluate the presented systematical experiments.

is related to proper evaluation, comparison and reatments. A few attempts have been carried out to ophotosynthetic radiation. The PAR metrics is the to a count the relative photosynthetic spectral aluate the effects on plant growth resulted from able to quantify the photosynthetic radiation as ephyllophotometric system here presented intends opropose a systematic basis for units and adiation. However, photosynthesis is just of the light. Photosynthesis is the main and perhaps the of plants with light. However there are others the sand phototropism. Future work will be used system.

# 5 References

- **3M-Scoth**. 2003. High Performance Adhesive Transfer Tapes with Adhesive 200MP 3M-Scoth Technical datasheet.
- **APTechnologies** .Photodiodetheoryofapplication.<a href="http://www.apt">http://www.apt</a> echnologies.co.uk/>accessedin 200817January
- **Bergh**, A., Craford, G., Duggal, A., Haitz, R., (2001), T he promise and challenge of solid-state lighting, Physics Today Online, 54(12), http://www. physicstoday.org/, 17.1.2008
- **BIPM**(BureauInternationaldePoidsetMesures).2006. The international system of units (SI)-8th edition. Organisation Intergouvernementale de la Co nvention du Mètre, <a href="http://www.bipm.org/>accessed200720December">http://www.bipm.org/>accessed200720December</a>
- **CIE**(CommissionInternationaldel'Éclairage). 1993a. Photobiologicaleffects inplant growth. CIE PublicationNo. 106/5:p21-29.
- **Chabot**, B. F., Jurik, T. W., and Chabot, J. F. (1979), "I nfluence of instantaneous and integrated light-fluxdensityonleafanatomyandphotosynthes pp.940-945.

  nfluence of instantaneous and integrated is", American Journal of Botany, vol. 66,
- **CIE** (Commission International de l'Éclairage). 1993b. Terminology for photosynthetic active radiationforplants.CIEPublicationNo.106/8:p 42-46.
- CIE (Commission International de l'Éclairage), 2004. P hotometry The CIE system of physical photometry. Vienna (Austria). CIES tandard. CIES 0 10/E:2004.19p.
- **da Costa** G.J.C., Cuello, J.L. (2006a), Aphytometric irr adiance measuring instrument. Acta Hort (ISHS).711:405-410.
- **daCosta** ,G.J.C.,Cuello,J.L.(2006b),Thepointirradi anceandthephytometricsystem.ActaHort. (ISHS)711:455-460.
- **da Costa**, G. J. C., Cuello, J. L., (2004). "The Phytometric System: A New Concept of Light MeasurementforPlants". J.Illum.Eng.Soc., 33(1) :34-42.
- **Dorais**, M., Gosselin, A., (2002), "Physiological response of greenhouse vegetable crops to supplementallighting", ActaHorticulturae(ISHS)( ActaHort.(ISHS)),580:59-67.
- Frantz, J.F., Ritchie, G., Bugbee, B., (2001), "We Though two Knew How to Grow Lettuce: Exploring the Limits of Crop Productivity", ASGSB 2 001 Annual Meeting Abstracts, http://www.usu.edu/cpl/,12.11.2007
- **Hart**, J. W., "Light and Plant Growth—(Topics in plant physiology: 1)", London: Unwin Hyman, 1988, 204p. ISBN 0-04-581023-0
- **Heuvelink**, E., Bakker, M.J., Hogendonk, L., Janse, J., Kaars emaker, R. and Maaswinkel, R., (2006), "Horticulturallightinginthe Netherlands: Newdev elopments", Acta Hort. (ISHS) 711:25-34
- **Holmes**, M. G., Klein, W. H., Sager, J. C., (1985), "Photo ns, flux, and some light on philology", HortScience, v.20(1)p.29-31.

- **Inada**, K. (1976), "Action spectra for photosynthesis in higher plants", Plant & Cell Physiol., vol. 17, pp. 355-365.
- **Massa** GD, Emmerich JC, Morrow RC, Bourget CM, Mitchell C A. 2005. Plant-growth lighting for spacelifesupport: Areview. Gravit Space Biol. 19 (2):19-29.
- **McCree** KJ. 1972b. Test of current definitions of photosyn photosynthesisdata. Agric. Metereol. 10:443-453.
- **McCree**, K.J., (1965), "Lightmeasurementsingrowthinve stigations", Nature, vol. 206, pp. 257.
- **McCree**, K. J., (1972a), "The action spectrum, absorptance cropplants", Agric. Metereol., vol. 9, pp. 191-216 and quantum yield of photosynthesis in
- **McCree KJ** . 1972b. Test of current definitions of photosynthe photosynthesisdata. Agric. Metereol. 10:443-453.
- **Optotronic**. 2004. Optotronic OT 9/200-240/350, electronically stabilised constant current LED powersupply. Preliminary Technical Information.
- Osram.2004a.DataSheetDRAGONtapeTMOS-DT6-OsramOpt oSemiconductorsGmbH.
- **Osram**. 2004b. Life Expectancy of LED Modules/Guideline sfor Determining the Life Expectancy of LED Modules–Osram Opto Semiconductors GmbH.
- **PhilipsLighting** .2004.LampsandgearsCatalogue.http://www.light ing.philips.com/,01.10.2004
- **Rea**, M.S. (ed.), "The IESNA lighting handbook: referen ce & application", New York: Illuminating Engineering Society of North America, 2000, 1000p. ISBN:0-87995-150-8
- **Round**HJ.1907.Discoveryofelectroluminescence-blue lightemissionfromSiliconCarbide(SiC), ElectronWorld.19:309.
- **Sager**, J. C., Edwards, J. L., Klein, W. H., (1982), "Lig ht energy utilization efficiency for photosynthesis", Trans. ASAE, vol. 25(6), pp. 1737 -1746.
- Sager, J. C., Smith, W. O., Edwards J. L., Cyr, K. L., (1988), "Photosynthetic efficiency and phytochrome photoequilibria determination using spectral data", Transactions of the American Society of Agricultural Engineers (Trans. ASAE-Am. Soc. Agric. Eng.), vol. 31 (6), pp. 1882–1889.
- **Salisbury**, F.B., Gitelson, J.I., Lisovsky, G.M., (1997), "Bi os-3: Siberian Experiments in Bioregenerative Life Support", BioScience, vol. 47, No. 9 (Oct., 1997), pp. 575-585. doi: 10.2307/1313164
- **Schubert**, E. F., "Light-emitting Diodes", Cambridge: Cambridge: Cambridge: University Press, 2003, 313 p. ISBN0-521-53351-1.
- **Schurer**, K. (1997), "Lighting for plants: Mesurement and units of measurement". Acta Hort. (ISHS), 418:235-242

- **Steigerwald**, D.A.; Bhat, J.C.; Collins, D.; Fletcher, R.M.; Ho lcomb, M.O.; Ludowise, M.J.; Martin, P.S.; Rudaz, S.L.; (2002), "Illumination with solid state lighting technology", *IEEE Journal on Selected Topics in Quantum Electronics*, vol. 8(2), March-April 2002, pp. 310-320.
- **Thimijan**, R.W., Heins, R.D., (1983), "Photometric, Radiomet ric, and Quantum Light Units of Measure: AReviewofProceduresforInterconversion", HortScience18(6):818-822.
- **Tsao**, J.Y., (2004), "Solid-state lighting: lamps, chips , and materials for tomorrow", Circuits and Devices Magazine, IEEE, Vol. 20, Issue 3, May-June 2004, pp. 28-37. Digital Object Identifier 10.1109/MCD.2004.1304539
- **Österman**, P., (2001), Valokurkun tuotantokustannus ja kanna ttavuus. MTT Taloustutkimus, selvityksiä21,p.50.